

Work Order ID 67835

Thursday, March 31, 2011 1:20:18 PM

**PRELIMINARY ISSUE**

Page 1

Item ID: D4323-6

Accept



Setup Start



Revision ID: PRELIM

Item Name: Pylon Wall, RH

Stop



Start Date: 3/31/2011 Start Qty: 1.00



Cust Item ID:



Required Date: 4/1/2011 Req'd Qty: 1.00



Customer:

Reference:

Approvals:

Process Plan: W

Date: _____

Tooling: _____

Date: _____

Run Start



QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

D4323

PAT A 10

0.00



Waterjet

0.00

FLOW CNC Waterjet

Memo

1-Cut as per Dwg

Dwg Rev: PATProg Rev: PAT

2-Deburr if necessary

BH-3-31

110

QC2- Inspect parts off machine FAI/FAIB

0.00



QC

Memo

0.00





Quality Control



BH-3-31




Work Order ID 67835

Thursday, March 31, 2011 1:20:18 PM

Page 2

Item ID: D4323-6 Accept  Setup Start 
Revision ID: PRELIM Stop 
Item Name: Pylon Wall, RH
Start Date: 3/31/2011 Start Qty: 1.00  Cust Item ID:
Required Date: 4/1/2011 Req'd Qty: 1.00  Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start 
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop 

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120  QC Quality Control	QC8- Inspect parts - second check Memo	0.00 0.00	<i>11.03.31</i>			<i>1</i>	<i>0</i>		
130  Packaging Packaging	Identify as per dwg & Stock Location: _____ Memo	0.00 0.00	<i>Sent to EAGLE</i>						
140  QC Quality Control	QC21- Final Inspection - Work Order Release Memo	0.00 0.00	<i>W</i>					<i>11/5/10</i>	

POSITIVE RECALL
EFFECTIVE *11/3/11* AUTH *W*
RELEASED *W* DATE *11/05/13*

11.03.31
RD2370

Picklist Print

Thursday, March 31, 2011 1:20:15 PM

Page 1

Work Order ID: 67835

Parent Item: D4323-6

Parent Item Name: Pylon Wall, RH



Start Date: 3/31/2011

Required Date: 4/1/2011

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A 11.02.14 new issue DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MKYD6185S.080-P3- 62015		Purchased	No			100	sf	792.2912	14.58	15.34737			



6185 KYDEX .080"



B11-3-31

Location

Loc Qty

Loc Code

therm

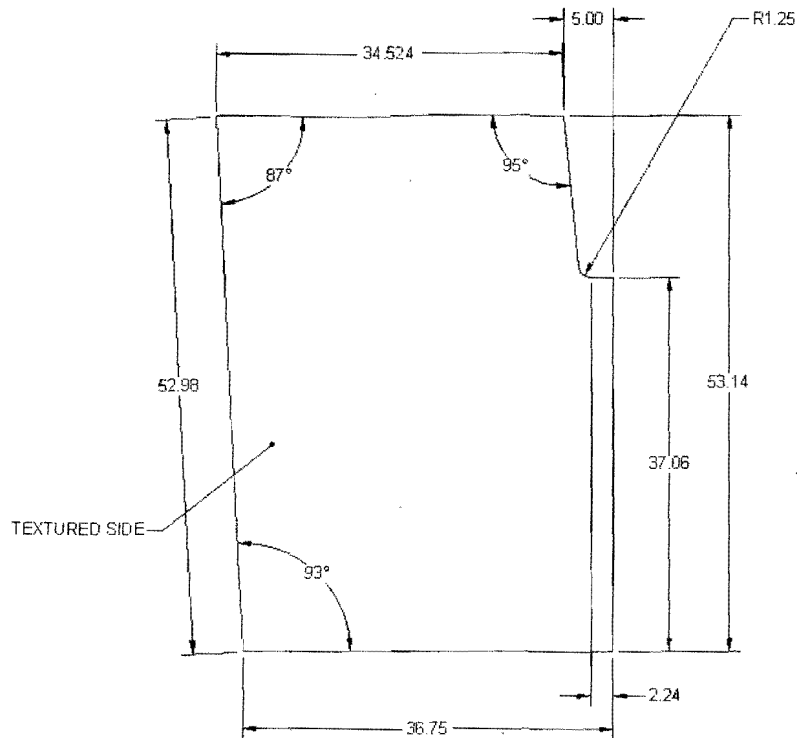
792.2912

116576

792.2912

109703



(u)



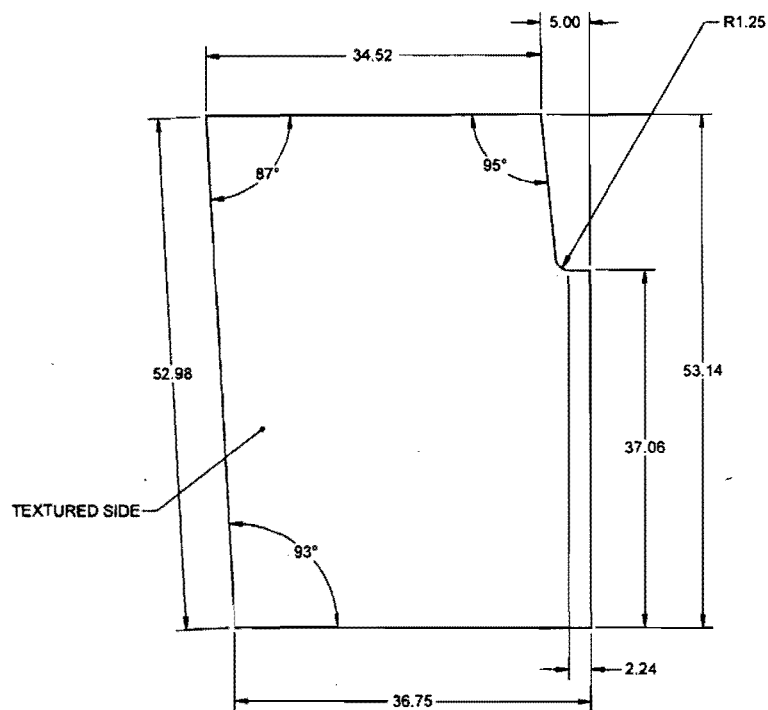
D4323-5 PYLON WALL, LH
D4323-6 PYLON WALL, RH (OPPOSITE)

NOTES

- 1) MATERIAL: KYDEX 6185, 0.080 THICK, P3-VELOUR MATTE, IVORY #62015
REF DART SPEC MKYD6185S.080-P3-62015
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.4
- 7) WEIGHT: 7.74 lbs

DESIGN		DART AEROSPACE LTD	
DRAWN		HAMMESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. PAGE
MFG APPR.		D4323	SHEET 4 OF 11
APPROVED		TITLE	SCALE
DE APPR.		PANEL	NTS
DATE	11.02.09	COPYRIGHT © 2011 BY DART AEROSPACE LTD THIS DOCUMENT IS PRELIMINARY AND IS NOT TO BE USED FOR CONSTRUCTION OR FOR ANY OTHER PURPOSE WITHOUT THE WRITTEN PERMISSION FROM DART AEROSPACE LTD.	







**PRELIMINARY
ISSUE**



D4323-5 PYLON WALL, LH
D4323-6 PYLON WALL, RH (OPPOSITE)

NOTES:

- 1) MATERIAL: KYDEX 6185, 0.080 THICK, P3-VELOUR MATTE, IVORY #62015
 REF DART SPEC MKYD6185S.080-P3-62015
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.4
- 7) WEIGHT: 7.74 lbs

DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D4323	SHEET 4 OF 15
APPROVED		TITLE	SCALE
DE APPR.		PANEL	NTS
DATE	11.04.21	COPYRIGHT © 2011 BY DART AEROSPACE LTD	
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR FOR ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.			

RELEASED
 2011-05-11
 MND

67835

